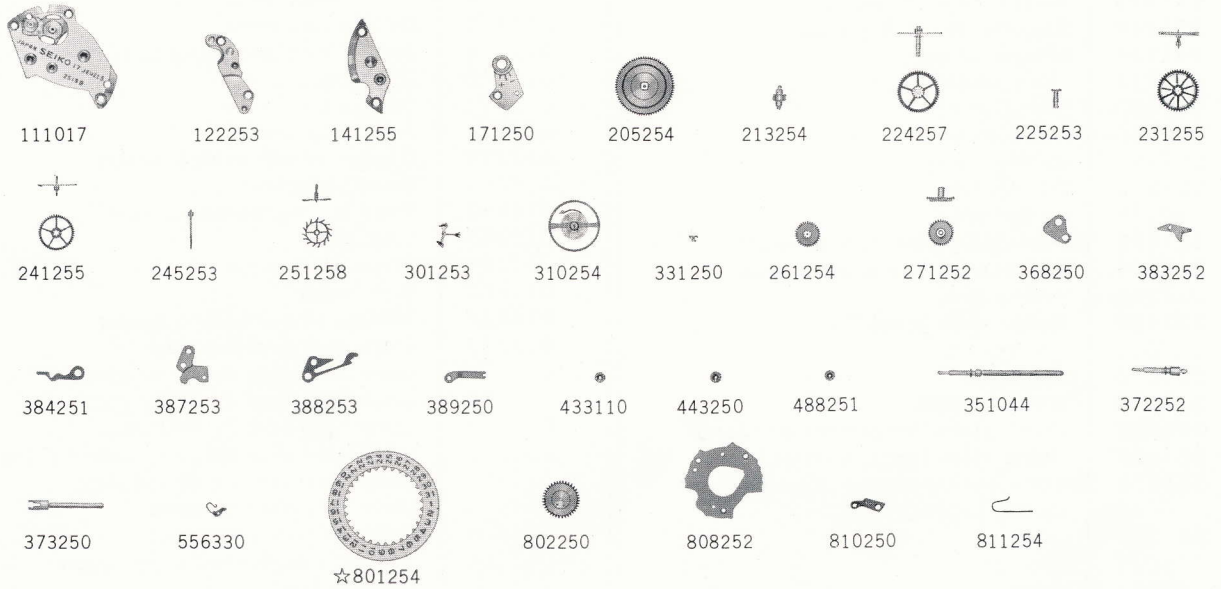


Calibre No.	2515B	Jewels	17j	Style Name
⇒ Basic Calibre 2519A 23J Catalog No. 25-19-1				



### Characteristics

- Casing diameter: 17.20  $\phi$  mm
- Maximum height: 3.80 mm
- Vibrations per hour: 19,800
- Non-automatic with sweep second
- Calendar (date)
- "Diashock" Shock Resistant Device



T	T	T	T	$\frac{2}{1}$
012219	012262	012727	390252	

☆⇒ Please see remarks on the reverse page.

As for all other parts not shown here, please refer to the basic calibre (Cal.No. **2519A** 23J Catalog No. 25-19-1 Red page).

Calibre No.	<b>2515B</b>	Jewels	Style Name
		<b>17j</b>	
⇒ Basic Calibre <b>2519A</b> 23J Catalog No. 25-19-1			

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
<b>111017</b>	<b>Barrel bridge</b>	014413	Diashock upper frame
<b>122253</b>	<b>Center wheel bridge</b>	014414	Diashock lower frame
<b>141255</b>	<b>Fourth wheel bridge</b>	014415	Diashock hole jewel with frame
161250	Pallet cock	011212	Diashock cap jewel
<b>171250</b>	<b>Balance cock</b>	014417	Diashock spring
<b>205254</b>	<b>Complete barrel with arbor</b>	<b>556330</b>	<b>Date finger</b>
<b>213254</b>	<b>Barrel arbor</b>	☆ <b>801254</b>	<b>Date dial</b>
<b>224257</b>	<b>Center wheel &amp; pinion with cannon pinion</b>	<b>802250</b>	<b>Date driving wheel</b>
		<b>808252</b>	<b>Date dial guard</b>
<b>225253</b>	<b>Cannon pinion</b>	<b>810250</b>	<b>Date jumper</b>
<b>231255</b>	<b>Third wheel &amp; pinion</b>	<b>811254</b>	<b>Date jumper spring</b>
<b>241255</b>	<b>Fourth wheel &amp; pinion</b>	012118	Barrel bridge screw, short
<b>245253</b>	<b>Sweep second pinion</b>	012118	Fourth wheel bridge screw
<b>251258</b>	<b>Escape wheel &amp; pinion</b>	012118	Balance cock screw
<b>261254</b>	<b>Minute wheel</b>	012118	Setting lever axle spring screw
<b>271252</b>	<b>Hour wheel</b>	012120	Dial screw
281250	Setting wheel	012121	Stud screw
282250	Clutch wheel	012204	Pallet cock screw
283250	Winding pinion	<b>012219</b>	<b>Center wheel bridge screw</b>
284250	Crown wheel	012252	Barrel bridge screw, long
285250	Ratchet wheel	<b>012262</b>	<b>Yoke spring holder screw</b>
<b>301253</b>	<b>Jewelled pallet fork &amp; staff</b>	012407	Case screw
<b>310254</b>	<b>Balance complete with stud</b>	012501	Crown wheel screw
315250	Balance staff	012642	Click screw
<b>331250</b>	<b>Roller with jewel</b>	<b>012727</b>	<b>Minute wheel bridge screw</b>
341250	Regulator	<b>012727</b>	<b>Date dial guard screw</b>
345250	Stud holder	011521	Upper hole jewel for center wheel
<b>351044</b>	<b>Winding stem</b>	011153	Lower hole jewel for center wheel
<b>372252</b>	<b>Joint stem (movement portion)</b>	011423	Lower hole jewel for 3rd wheel
<b>373250</b>	<b>Joint stem (case portion)</b>	011713	Lower hole jewel for sweep second pinion
<b>368250</b>	<b>Yoke spring holder (Clutch lever spring holder)</b>	011528	Lower hole jewel for escape wheel
		011505	Upper hole jewel for pallet
381250	Click	011505	Lower hole jewel for pallet
382030	Click spring	013106	Tube for minute wheel bridge screw (Cylinder type)
<b>383252</b>	<b>Setting lever</b>		
<b>384251</b>	<b>Yoke (Clutch lever)</b>	013113	Tube for bridge screw, short
385250	Yoke spring (Clutch lever spring)	013175	Tube for minute wheel bridge screw (Recessed type)
<b>387253</b>	<b>Minute wheel bridge</b>		
<b>388253</b>	<b>Setting lever spring</b>	013176	Tube for bridge screw, long
<b>389250</b>	<b>Setting lever axle spring</b>		
<b>390252</b>	<b>Setting lever axle</b>		
401250	Mainspring (self-greasing)		
<b>433110</b>	<b>Upper hole jewel with frame for escape wheel</b>		
<b>443250</b>	<b>Upper hole jewel with frame for 3rd wheel</b>		
481250	Crown wheel ring		
<b>488251</b>	<b>Upper hole jewel with frame for sweep second pinion</b>		
491180	Dial washer		

**Remarks :**

Date dial

☆ 801254 .....Used when both the crown and the date frame are located at **3** o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

☆ ⇒ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).